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IPS User Forum 2022 in Vienna, October 17th – 20th

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Creating a Digital Twin of Technical Documentation from Manufacturing to Aftermarket Services

Digital Twin based on the S-Series IPS Specifications - S1000D and S2000M

Name of Presenter: Ms. Aruna SCHWARZ

Rank/title of presenter: Founder & CEO

Company/Organization: Stelae Technologies {STELAE}

Abstract-No: A#25







Challenges in Creating a Digital Document Thread

- Lack of a coordinated approach to Document Authoring across Design,
 Manufacturing & Aftermarket Services
 - Multiple Teams working in silos
 - No common template/schema
- Diverse documents created at all stages of Product/Service Life-cycle
 - Bill of Materials (BOMs)
 - Specifications Service, Materials, Process,...
- Imperative for documents to be compliant with regulatory authorities (Airworthiness)

Result: Inaccurate and outdated information for maintenance tasks







Consequences of Inaccurate Aftermarket Data

- Extended downtime to resolve queries from maintenance crew
- Quality issues if wrong solution is applied
- Errors when managing spare parts inventory
- Non compliance with regulators

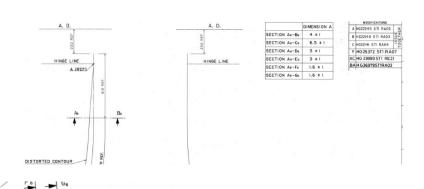


COMPUTER PRODUCED DRAWING. USING COMPUTERVISION. NO MANUAL ALTERATION.





Diverse Documents – Common Re-usable Information



2 MEANS TO BE EMPLOYED AND SHOPFLOOR/FACILITIES CONDITIONS

2.1 PRODUCTS AND MATERIALS

The structural fasteners are specified on the drawing.

For marking of torque-tightening screwed connections:

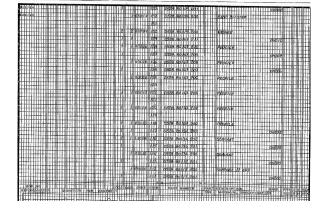
Product following TN A 007 10050 (line ref. 182)

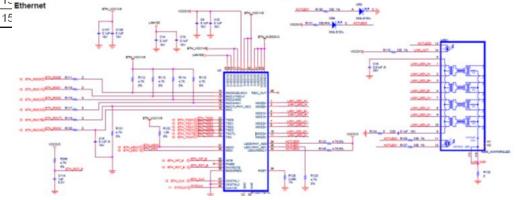
LACKFABRIK BAEDER GMBH	Lackfabrik Baeder GMBH & CO
ORGANIC PRODUCTS CO.	TORQUE SEAL F 925
PPG Aerospace	Base : 5540/9460 Hardener : 0701/9000

NATIONAL AEROSPACE STANDARD © COPYRIGHT 2014 AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA. INC. ALL RIGHTS RESERVE 5310 DESIGN OF WRENCH PAD FACES OPTIONAL PROVIDED AREA BETWEEN HEX POINTS IS WITHIN LIMITS OF DIMENSIONS "B", "C" AND "H" BEFORE LUBRICATION. PERMISSIBLE IN LOCKING AREA MARK WITH "C" TO DESIGNATE CRES. LOCATION OPTIONAL. "CH" MARKING ACCEPTABLE. COUNTERSINK 45° CHAMFER OR RADIUS TO ØF OPTIONAL. MANUFACTURER'S IDENTIFICATION REQUIRED-FOR DASH NUMBERS 4 (.2500-28) AND LARGER. RAISED OR DEPRESSED .010 MAX. LOCATION OPTIONAL EXCEPT MUST NOT BE LOCATED ON BEARING FACE, /11/

Table 1: Tightening speed limitation

Bolt	Nut	Rotational speed (Revolutions Per Minute) / diameter code												
Material	Material	2	3	3A	4	5	6	7	8	9	10	12	14	16 (and above)
Titanium	Steel	150	275	275	275	250	180	140	100	80	60	40	20	10
Titanium	Aluminium	150	275	275	275	200	160	120	90	70	50	30	15	10
Steel/Inconel	Steel/Inconel	150	275	275	275	250	180	140	100	80	60	40	20	10
Titanium	Titanium	150	150	150	150	150	15 Eth	ernet		2.0				·^ =
Inconel	Titanium	150	150	150	150	150	15			en. seria	Lee	VOCEN	22 22	anguera.









Solution: create a standardized Data Repository from Design Stage

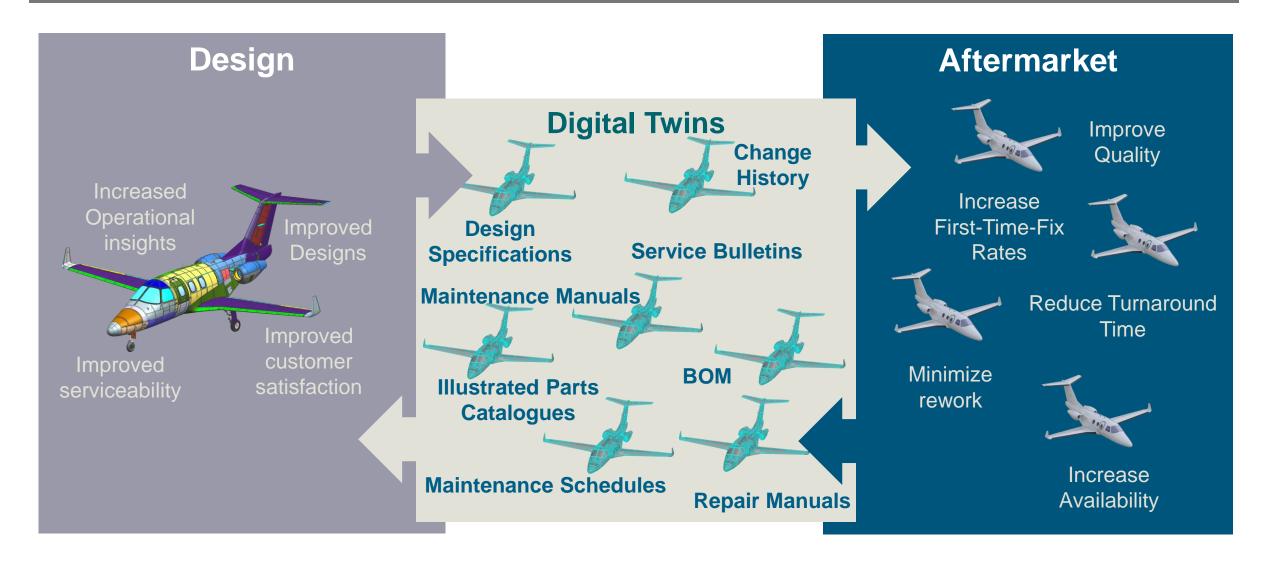
- Standardized Data Repository based on the S- Series Specifications
 - S2000M for Materials Management (BOMs, Specifications)
 - S1000D for Aftermarket documents
- Digital Data from Documents re-used across the Product/Service Life-cycle
- Enhanced visibility across functions
- Improvement of data quality
- Reduction of costly delays and rework







Solution: create a standardized Data Repository from Design Stage











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Thank You

for your attention!

Questions?

Aruna Schwarz Founder & CEO 1 +91 974 0600 344 2 arunaschwarz@stelae-technologies.com 2 @arunasch 2 @stelaetech 3 www.stelae-technologies.com