



Creating a Digital Twin of Technical Documentation from Manufacturing to Aftermarket Services

Digital Twin based on the S-Series IPS Specifications - S1000D and S2000M

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Abstract-No: A#25

Challenges in Creating a Digital Document Thread

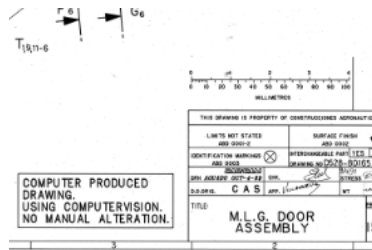
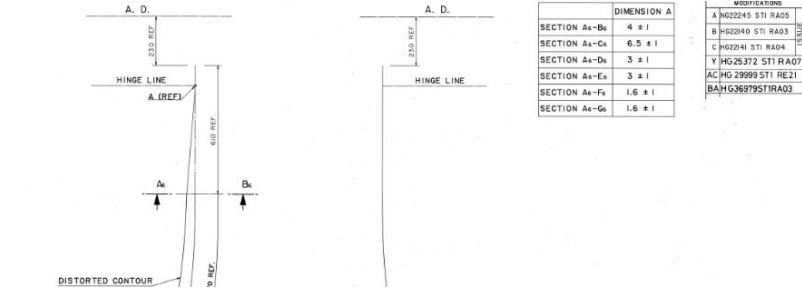
- **Lack of a coordinated approach to Document Authoring across Design, Manufacturing & Aftermarket Services**
 - Multiple Teams working in silos
 - No common template/schema
- **Diverse documents created at all stages of Product/Service Life-cycle**
 - Bill of Materials (BOMs)
 - Specifications – Service, Materials, Process,...
- **Imperative for documents to be compliant with regulatory authorities (Airworthiness)**

Result: Inaccurate and outdated information for maintenance tasks

Consequences of Inaccurate Aftermarket Data

- **Extended downtime to resolve queries from maintenance crew**
- **Quality issues if wrong solution is applied**
- **Errors when managing spare parts inventory**
- **Non compliance with regulators**

Diverse Documents – Common Re-usable Information



Part Number	Description	Quantity	Material	Notes
1	...	1
2	...	1
3	...	1
4	...	1
5	...	1
6	...	1
7	...	1
8	...	1
9	...	1
10	...	1
11	...	1
12	...	1
13	...	1
14	...	1
15	...	1
16	...	1
17	...	1
18	...	1
19	...	1
20	...	1
21	...	1
22	...	1
23	...	1
24	...	1
25	...	1
26	...	1
27	...	1
28	...	1
29	...	1
30	...	1
31	...	1
32	...	1
33	...	1
34	...	1
35	...	1
36	...	1
37	...	1
38	...	1
39	...	1
40	...	1
41	...	1
42	...	1
43	...	1
44	...	1
45	...	1
46	...	1
47	...	1
48	...	1
49	...	1
50	...	1

2 MEANS TO BE EMPLOYED AND SHOPFLOOR/FACILITIES CONDITIONS

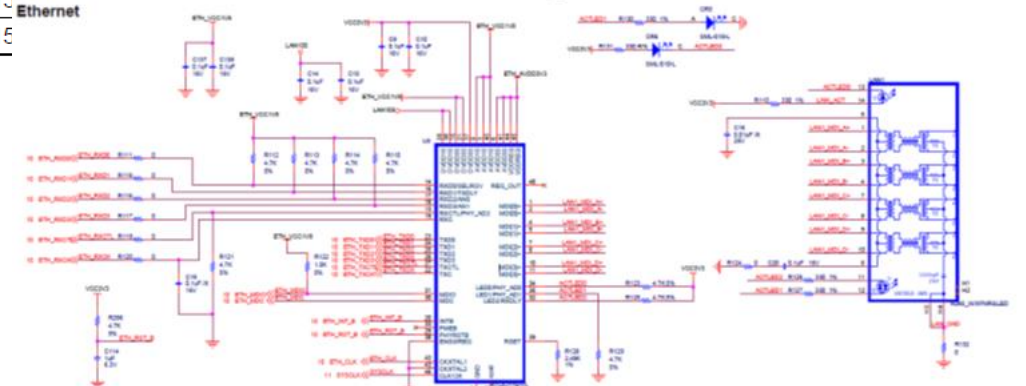
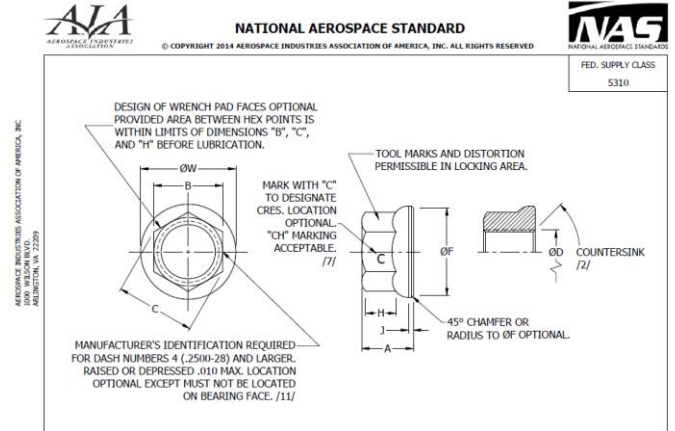
2.1 PRODUCTS AND MATERIALS

The structural fasteners are specified on the drawing.
For marking of torque-tightening screwed connections:
- Product following TN A 007 10050 (line ref: 182)

LACKFABRIK BAEDER GMBH	Lackfabrik Baeder GMBH & CO
ORGANIC PRODUCTS CO.	TORQUE SEAL F 025
PPG Aerospace	Base : 5540/0400 Hardener : 0701/0000

Table 1: Tightening speed limitation

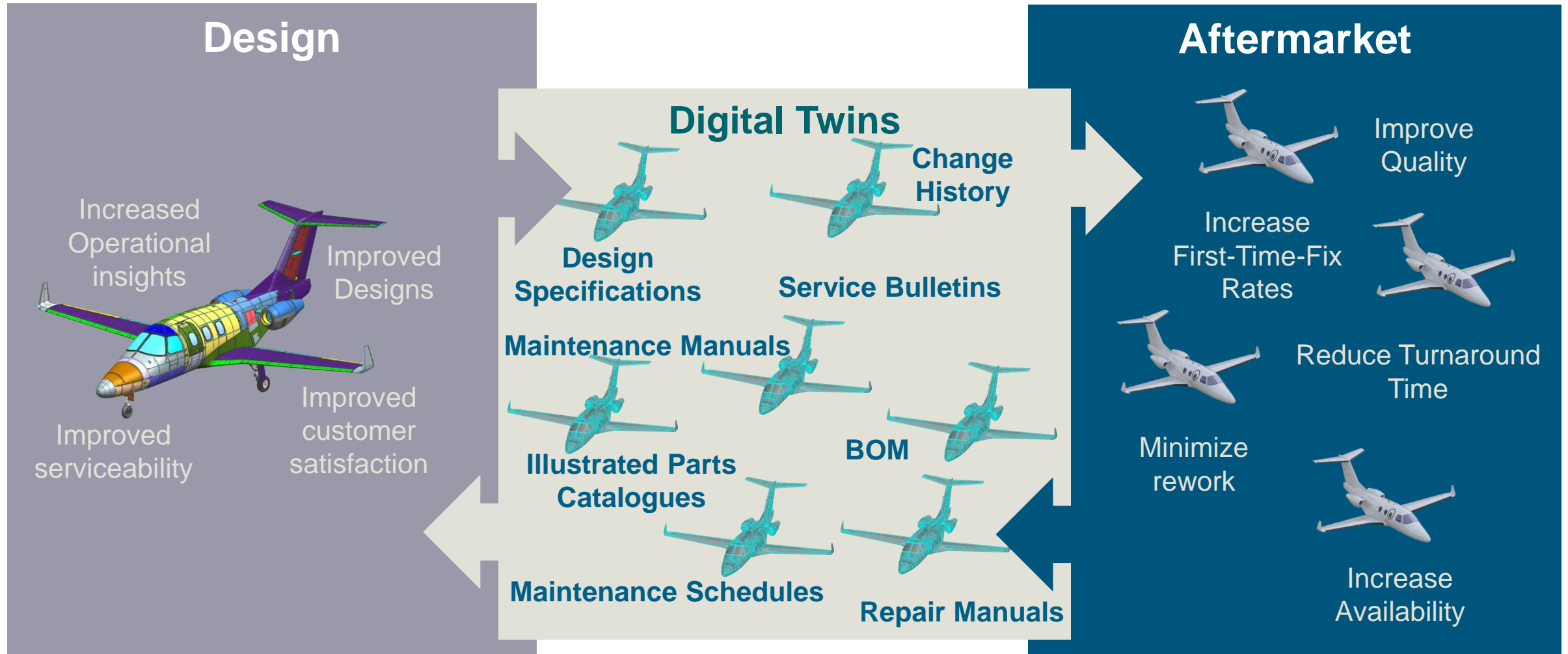
Bolt	Nut	Rotational speed (Revolutions Per Minute) / diameter code												
		2	3	3A	4	5	6	7	8	9	10	12	14	16 (and above)
Titanium	Steel	150	275	275	275	250	180	140	100	80	60	40	20	10
Titanium	Aluminium	150	275	275	275	200	160	120	90	70	50	30	15	10
Steel/Inconel	Steel/Inconel	150	275	275	275	250	180	140	100	80	60	40	20	10
Titanium	Titanium	150	150	150	150	150	150	150	150	150	150	150	150	150
Inconel	Titanium	150	150	150	150	150	150	150	150	150	150	150	150	150



Solution : create a standardized Data Repository from Design Stage

- **Standardized Data Repository based on the S- Series Specifications**
 - S2000M for Materials Management (BOMs, Specifications)
 - S1000D for Aftermarket documents
- **Digital Data from Documents re-used across the Product/Service Life-cycle**
- **Enhanced visibility across functions**
- **Improvement of data quality**
- **Reduction of costly delays and rework**

Solution : create a standardized Data Repository from Design Stage





Thank You

for your attention!

Questions?

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